



REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

115
117
119

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RELEASED FOR PROD.
DATE: 10/24/01 INT: KPP
3/27/09 EMB
11-10-11 SL

EWA B454 BAS

W.O. B454

SEE SEPARATE PARTS LIST

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THE FOREGOING DOES NOT APPLY TO VENDOR PARTS		SURFACE ROUGHNESS PER ANSI B46.1 125 ✓ MACHINED SURFACES EXCEPT AS NOTED		DWG CODE IDENT NO SIZE D 97499 SCALE 1/1		DWG NO T103301 SHEET 1 OF 1	
DASH NO. NEXT ASSY USED ON APPLICATION		101 214-030-603 214ST 101 214-030-603 214		11-2-9-82 11-10-11		41 3/18/82	

T103301-11

T103301-101

PARTS LIST	Bell Helicopter TEXTRON POST OFFICE BOX 482 • FORT WORTH, TEXAS 76101	CODE IDENT NUMBER	CONTRACT NUMBER	HEAT TREAT SPEC	NUMBER	REVISION LETTER
		97499	FOR INTERPRETATION SEE 299 - 947 - 739	MIL-H- 6875 FINISH SPEC	PLT103301	-
DRAWING TITLE RING STAKE TOOL				EWA 8454BAS	DRAWING TYPE SH 1 OF 1	
PL REVISION RECORD						
LTR DESCRIPTION	DATE	LTR DESCRIPTION	DATE	LTR DESCRIPTION	DATE	LTR DESCRIPTION
ORIG RELEASE	03-18-82					
PL NOTES						
LTR LINE NOTE						
A 1	MARK PER BP54050					
B 1	BREAK ALL SHARP EDGES .015 R OR .015 X 40 TO 50 DEGREES					
C 1	HEAT TREAT TO RC 58-62					
D 1	MATL TO BE COMM. QUALITY STEEL AISI-#1					
E 1	MATL TO BE COMM. QUALITY STEEL AISI-02					
PART NUMBER MATERIAL REQUIREMENTS						
DASH NO	NOMENCLATURE	THICKNESS/SHAPE	STOCK SIZE	INSL 1000 PSI OR COND	MATERIAL	SPECIFICATION
-115	PIN	.3120 DIA		4.0 GND A	AISI-#1 STEEL	COMMERCIAL
-117	HOUSING	1.1250 DIA		4.1 GND A	AISI-02 STEEL	COMMERCIAL
-119	HOUSING	1.1250 DIA		4.1 GND A	AISI-02 STEEL	COMMERCIAL
PARTS LIST						
RV *****	QUANTITY PER ASSEMBLY *****			EFFECTIVITY CODE	FINISH	C
LH		-101 PART NUMBER		NOMENCLATURE	QFAE FROM THRU IDENT CHEM ORG NOTE	T SH ZNE DI
		-101	TOOL ASSY			A
		1	-115	PIN		D
		1	-117	HOUSING		C.E
		1	-119	HOUSING		C.E
END PARTS LIST						

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